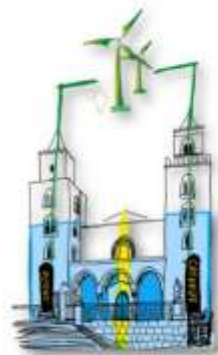


# Design and characterization of high-performance water-based electrolytes for lithium-ion batteries

Ivan Claudio Pellini, Shahid Khalid, Riccardo Ruffo

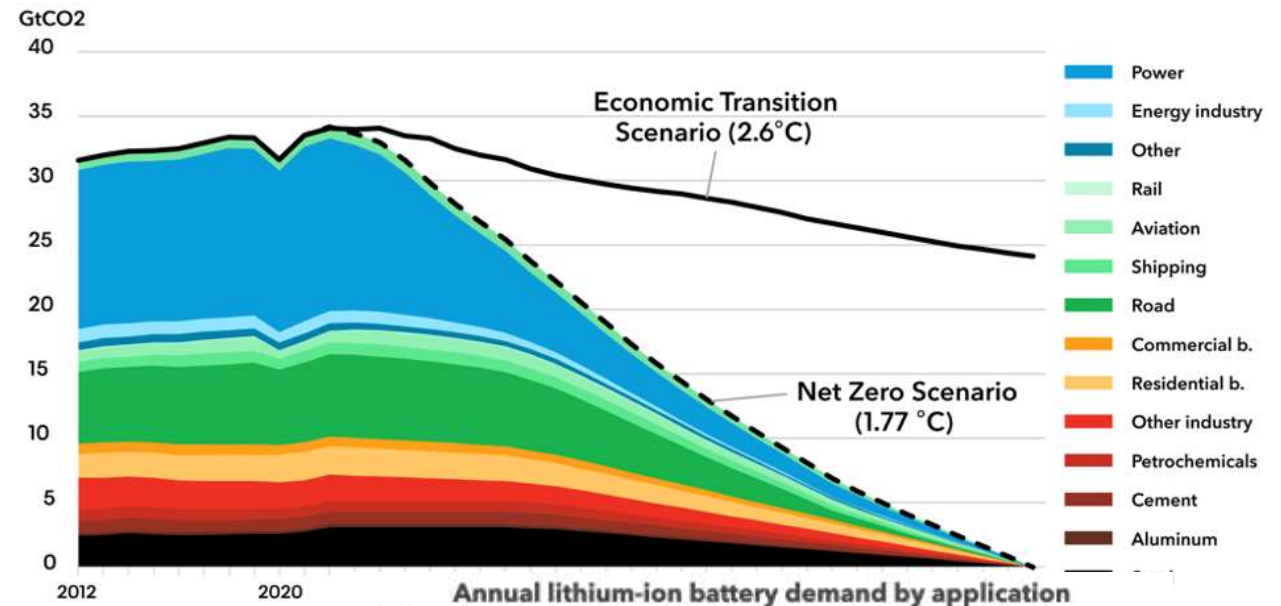
*PhD student in Material Science and Nanotechnologies of University of Milano Bicocca*



GIORNATE  
dell'**ELETTROCHIMICA**  
**ITALIANA**  
17-21 September 2023, Cefalù, Italy



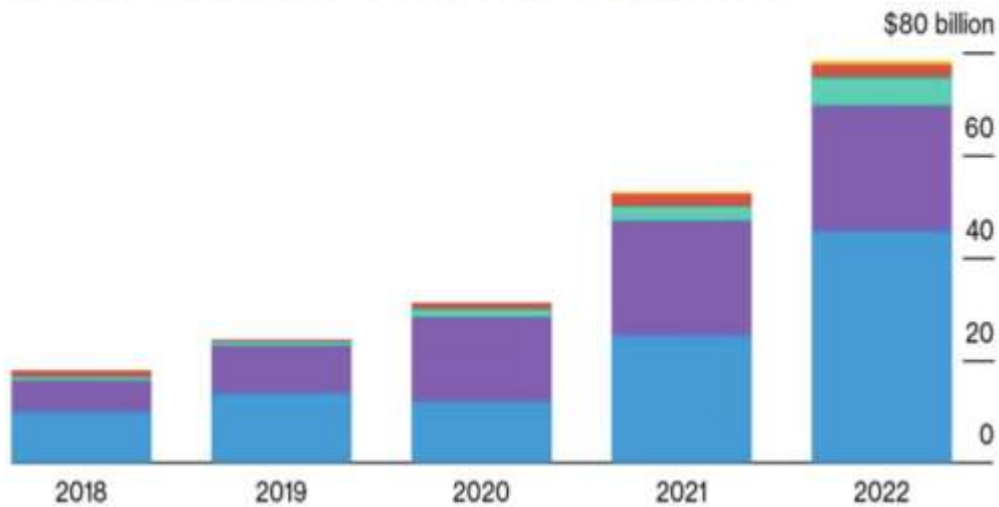
# Brief introduction: from global warming to lithium ion batteries



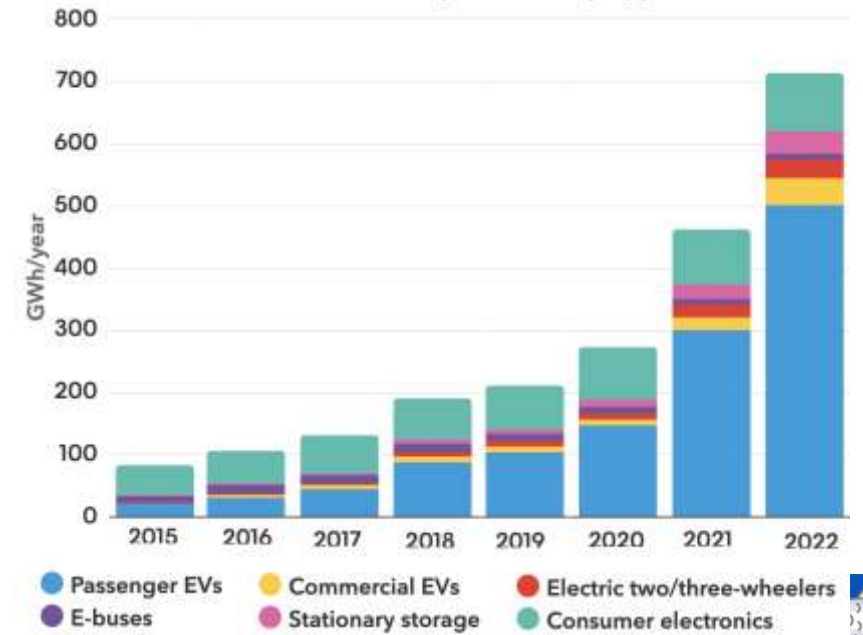
## Mostly Batteries

Global clean energy factory investment by technology

■ Batteries 
 ■ Solar 
 ■ Offshore wind 
 ■ Onshore wind 
 ■ Electrolyzers

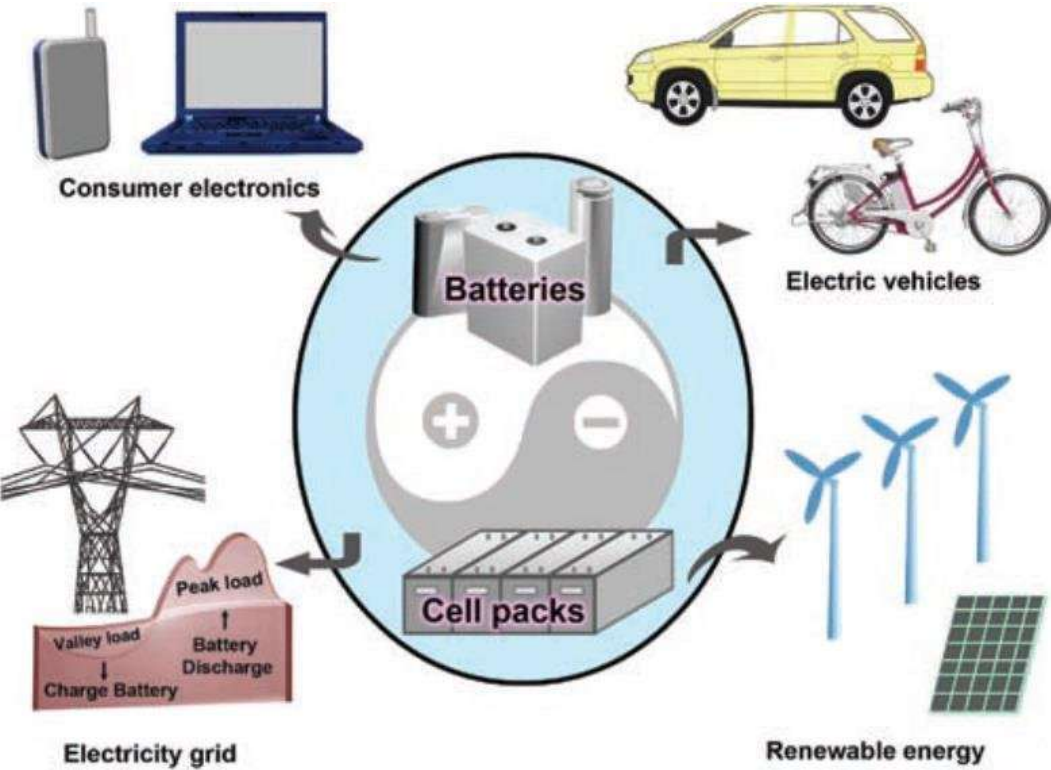


## Annual lithium-ion battery demand by application



# Lithium-ion batteries: pros and cons

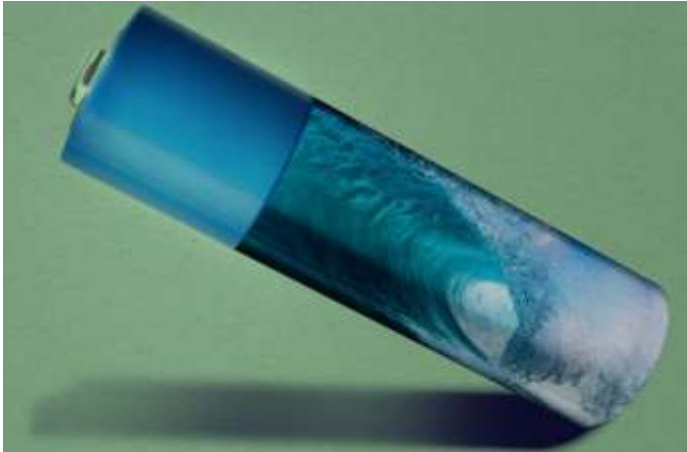
Wide range of applications



Main safety problem:  
**Flammability of electrolytes**



Possible solution: water-based electrolytes



# Water-based electrolytes: pros and cons



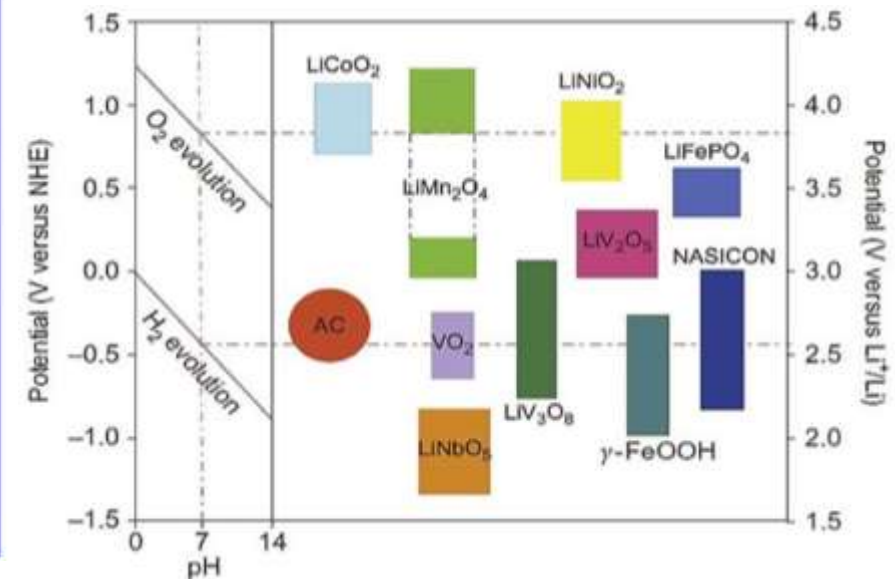
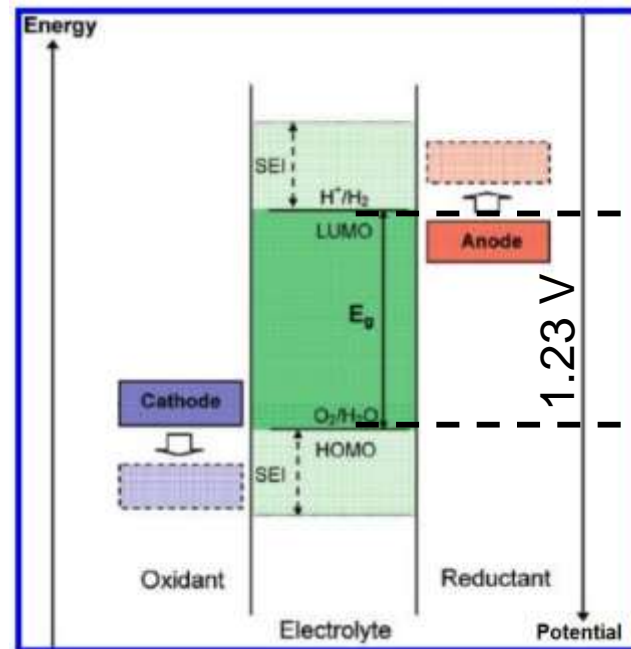
- Natural and abundant
- High dielectric constant ( $\epsilon = 78$  at 25°C)
- Good ionic conductivity
- Low viscosity
- Cheaper water-soluble salts



Narrow electrochemical stability window is a key obstacle

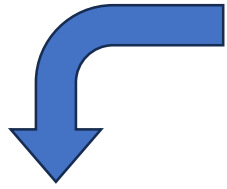
Low potential available for cells

Most Li ion electrodes operate beyond these potentials

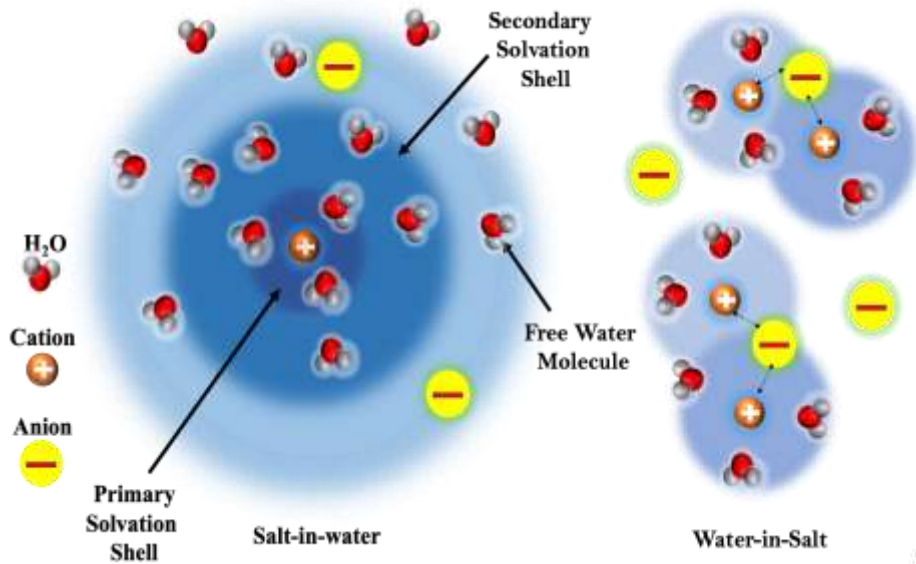




# Concentrated Aqueous Electrolytes/Water-in-Salt Electrolyte



Increase salt concentration:  
superconcentration/Water-In-Salt



Narrow electrochemical stability window is a key obstacle

Add SEI additives

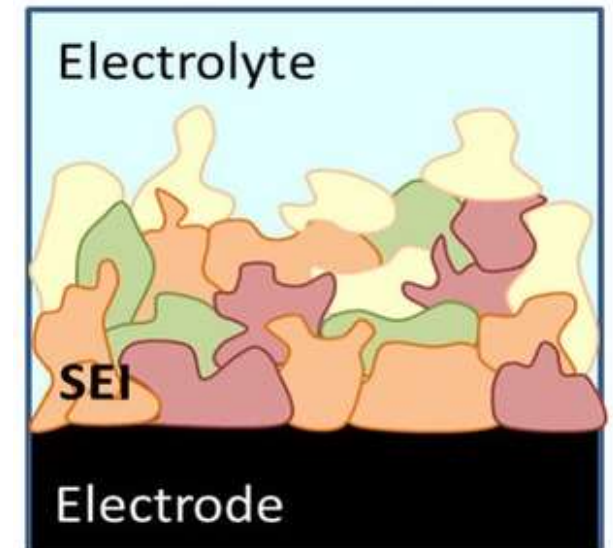
Solid Electrolyte Interphase (SEI) layer hinder undesired reactions and protect the interphase

Main composition:

- LiF
- $\text{Li}_2\text{CO}_3$
- $\text{Li}_2\text{O}$

Additives:

- Fluorinated salts
- Organic solvents

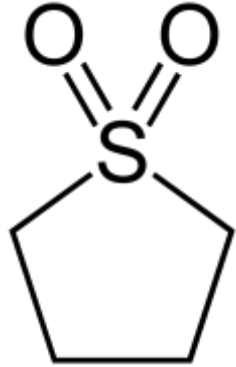


Water	1.23 V
Salt in Water	~ 2 V
Water in Salt	~3 V
Hybrid Aqueous/Organic	~3-4.5 V

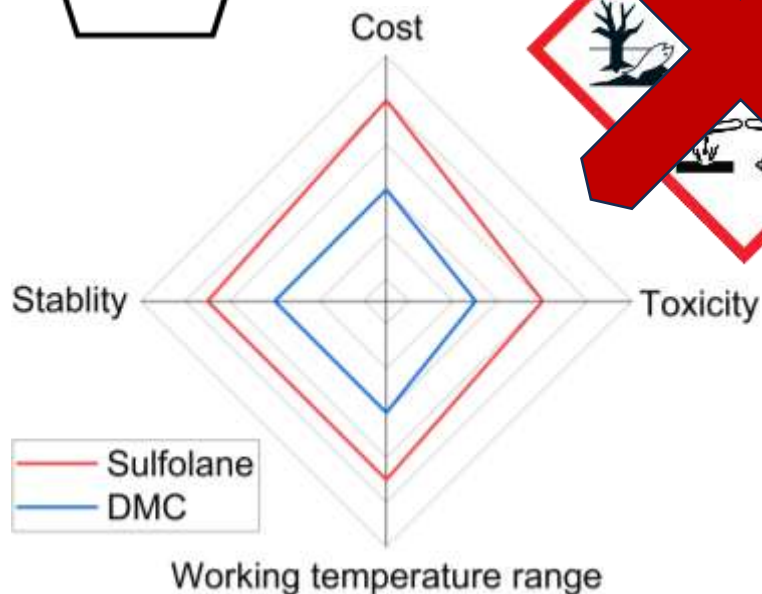


# Aim: design new water-based electrolyte design

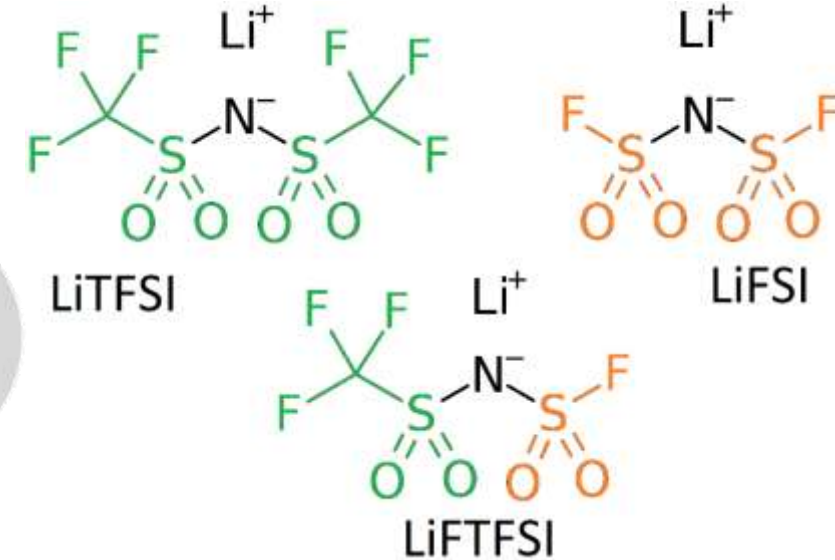
## Co-solvent: sulfolane (SL)



- Non-flammable
- Low toxicity
- Cheap



## Salt: LiFTFSI



- High F content for SEI formation
- Asymmetry to hinder crystallization

SL+H<sub>2</sub>O  
+  
LiFTFSI

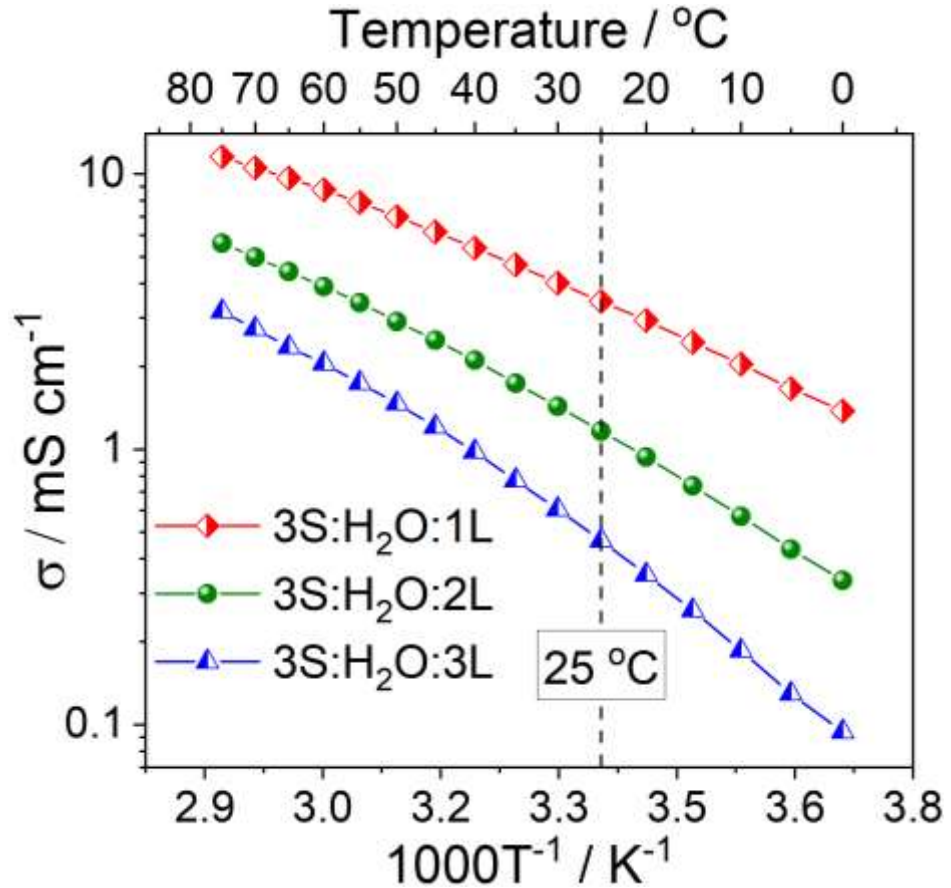
1.3S:H<sub>2</sub>O:1L  
2.(2.6 mol kg<sup>-1</sup>)

1.3S:H<sub>2</sub>O:2L  
2.(5.2 mol kg<sup>-1</sup>)

3S:H<sub>2</sub>O:3L  
(7.9 mol kg<sup>-1</sup>)



# Conductivity measurements



From EIS spectra:

- From 1 Hz to 400 kHz
- sine amplitude of 25 mV in
- dip-probe symmetric platinum electrode cell

The temperature dependence on conductivity follows a VTF behavior:

$$\sigma = \sigma_0 \exp\left(\frac{-E_{pa}}{T-T_0}\right).$$

Electrolyte	$\sigma$ at 25°C / mS cm <sup>-1</sup>	T <sub>g</sub> / °C	T <sub>0</sub> / °C	T <sub>g</sub> -T <sub>0</sub> / °C	$\sigma_0$ / S cm <sup>-1</sup>	E <sub>pa</sub> / eV
3S:H <sub>2</sub> O:1L	3.45	-98	-116	18	0.35	0.056
3S:H <sub>2</sub> O:2L	1.16	-83	-100	17	0.33	0.060
3S:H <sub>2</sub> O:3L	0.47	-76	-88	12	0.23	0.063

# Electrochemical stability with different current collectors

LSV: employed to measure the working range and chose the best current collectros

Alluminum (Al):

- more stable on the cathodic side
- suffers from corrosive reactions on the anodic side

Stainless Steel (SS):

is never the best choice on both sides

Carbon Coated Aluminum (CC-Al):

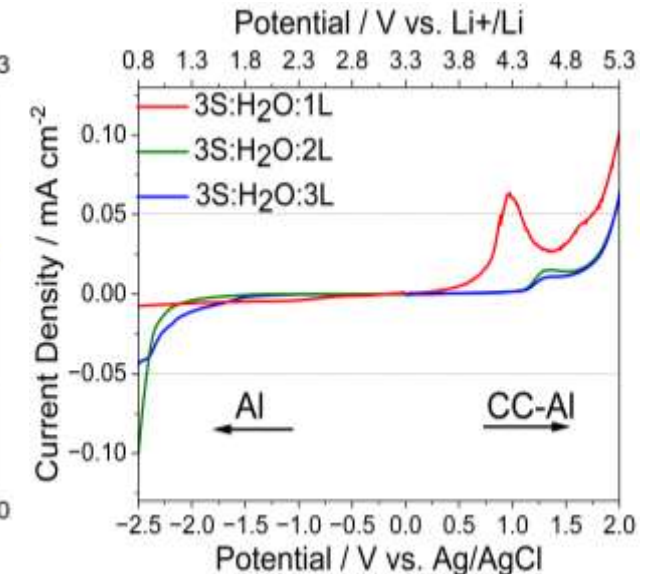
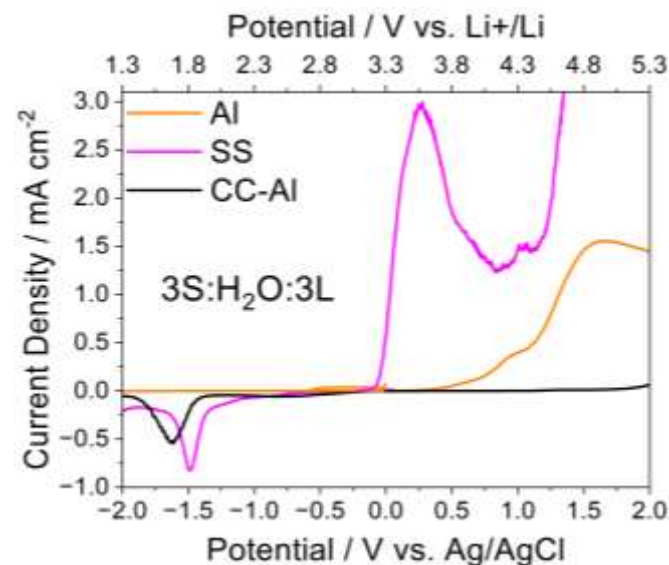
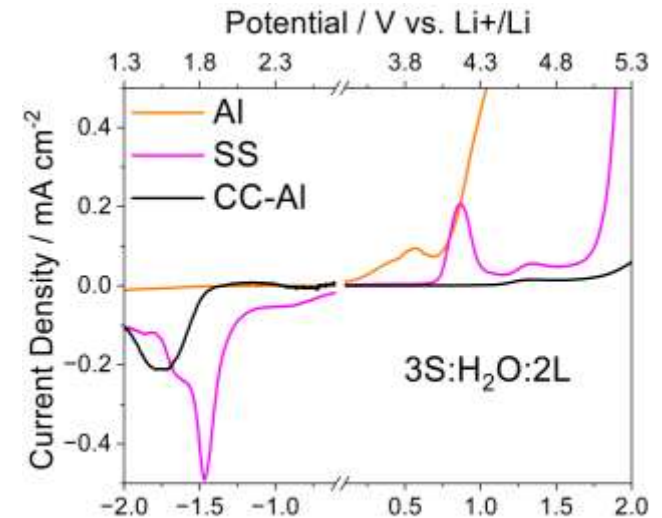
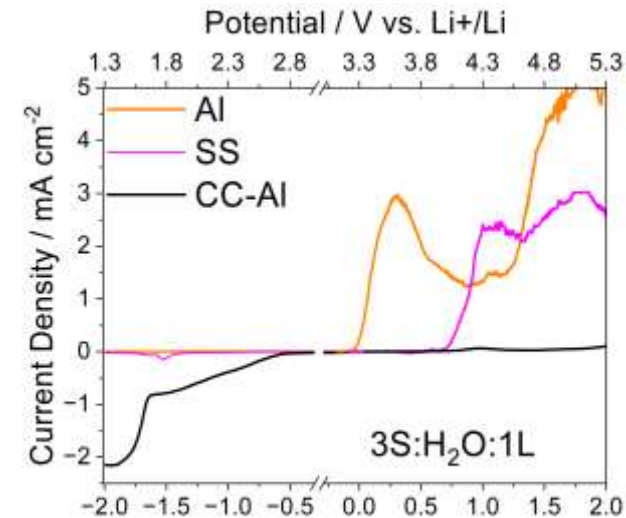
shows very good stability on the anodic side

**Best combination:**

- Al for the negative side
- CC-Al for the positive side

=> ESW > 3.5 V

3S:H2O:1L is the worst electrolyte





# Solvation structure of the hybrid electrolytes

Electrolytes Raman spectra exhibits a band around  $735 \text{ cm}^{-1}$  related to a vibrational movement involving contraction/expansion of the full anion.

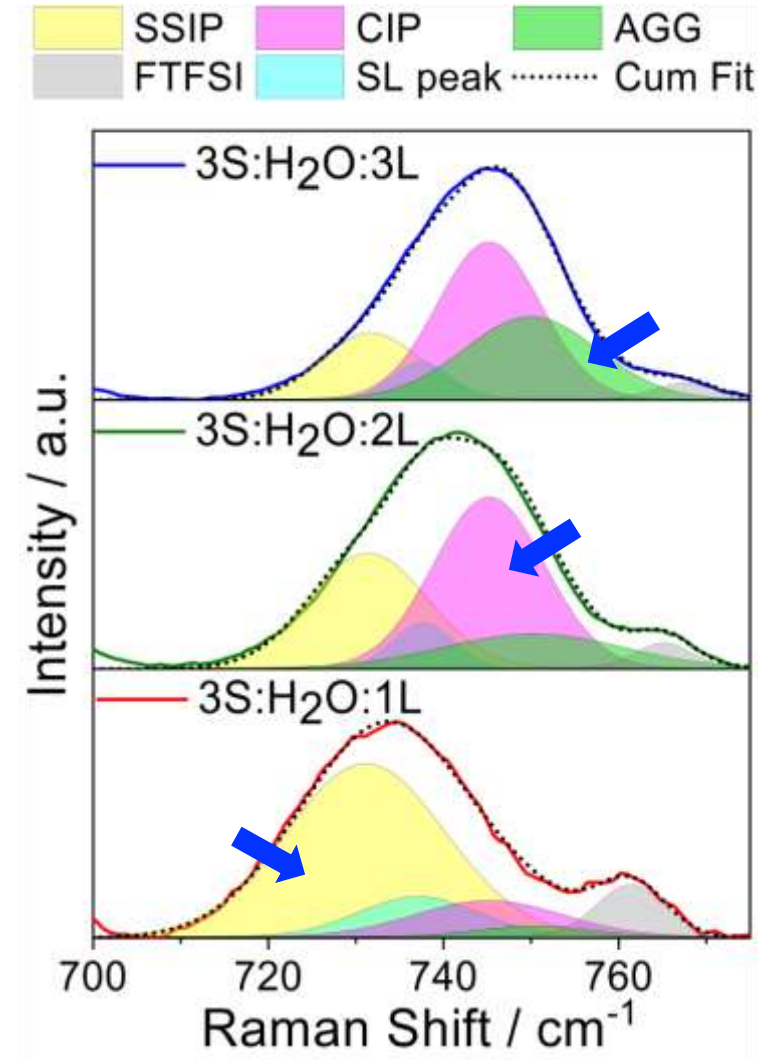
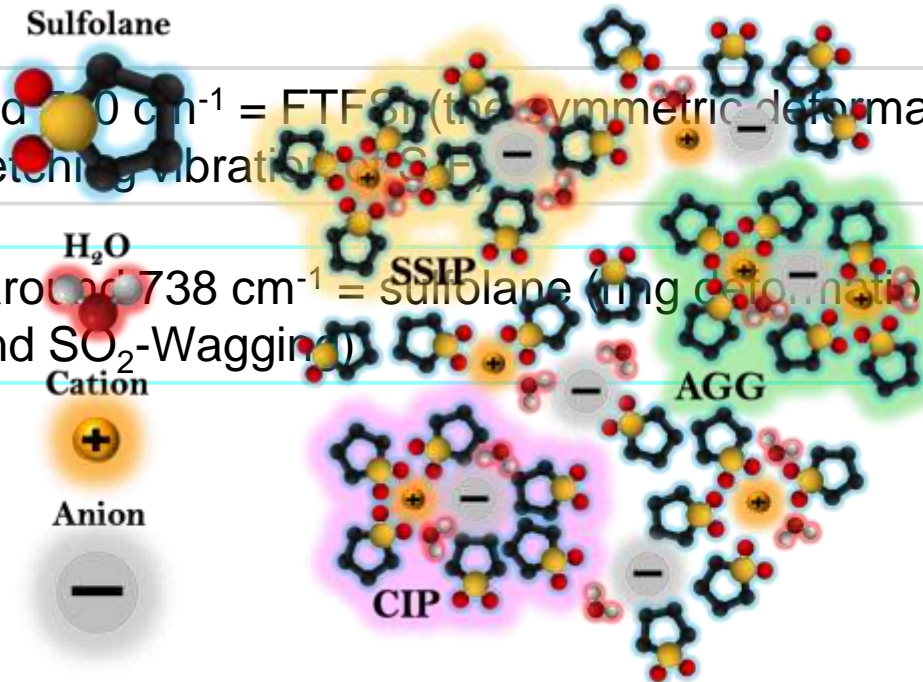
First sub-band around  $730 \text{ cm}^{-1}$  = Solvent-Separated Ion Pairs (SSIP)

Second sub-band around  $747 \text{ cm}^{-1}$  = Contact Ion Pairs (CIP)

Third sub-band at  $751 \text{ cm}^{-1}$  = Aggregates (AGG)

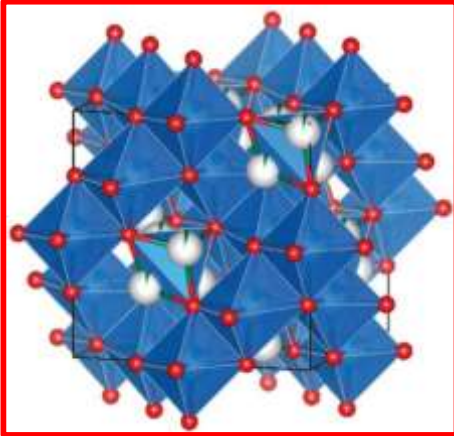
Peak around  $710 \text{ cm}^{-1}$  = FTFSI (the symmetric deformation of  $\text{CF}_3$  and the stretching vibration of  $\text{C-F}$ )

Sub-band around  $738 \text{ cm}^{-1}$  = sulfolane (ring deformation,  $\text{CH}_2$ -Rocking, and  $\text{SO}_2$ -Wagging)



# Electrodes for a full cell

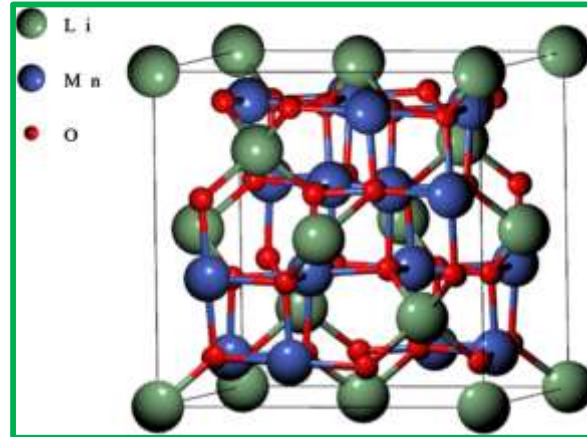
Negative electrode:  
Spinel  $\text{Li}_4\text{Ti}_5\text{O}_{12}$  (LTO)



LTO displays a full reduction peak.

Working potential:  
1.65 V vs  $\text{Li}^+/\text{Li}$   
Theoretical capacity:  
 $175 \text{ mAh g}^{-1}$

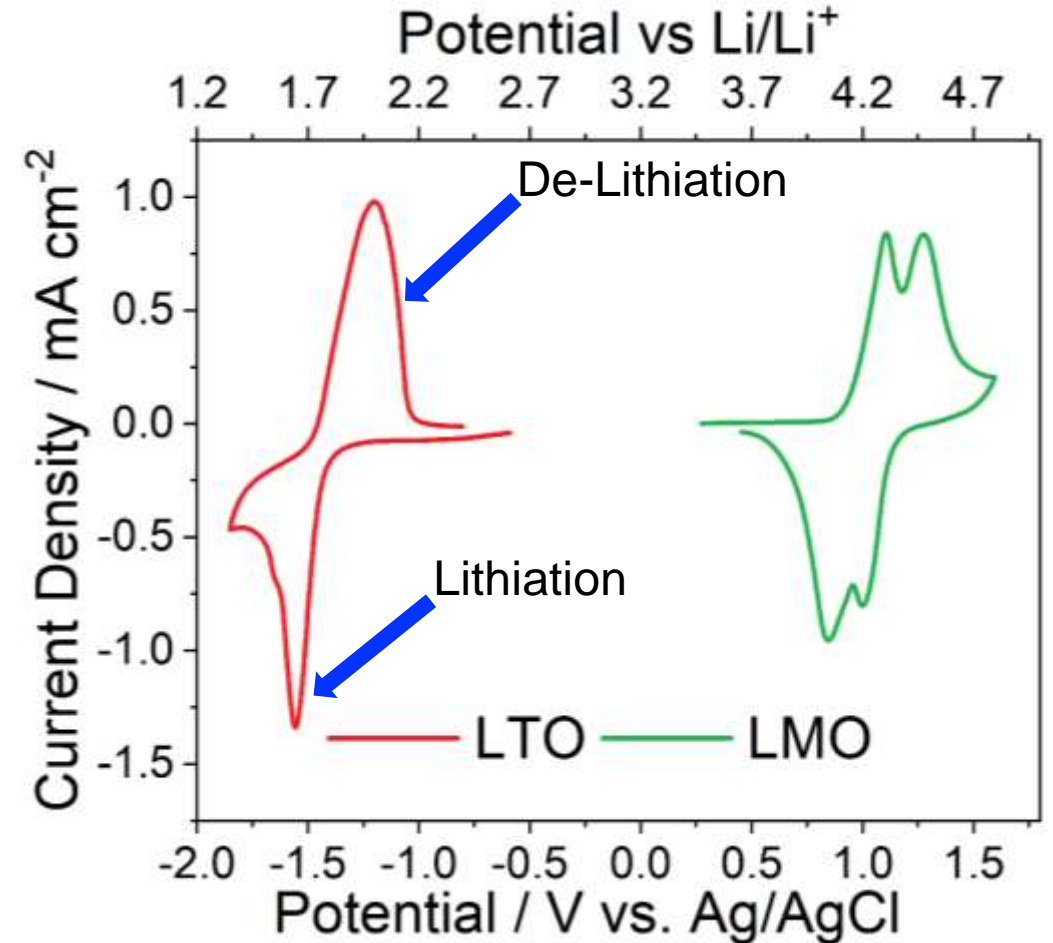
Positive electrode:  
Spinel  $\text{LiMn}_2\text{O}_4$  (LMO)



LMO has two insertion/extraction processes.

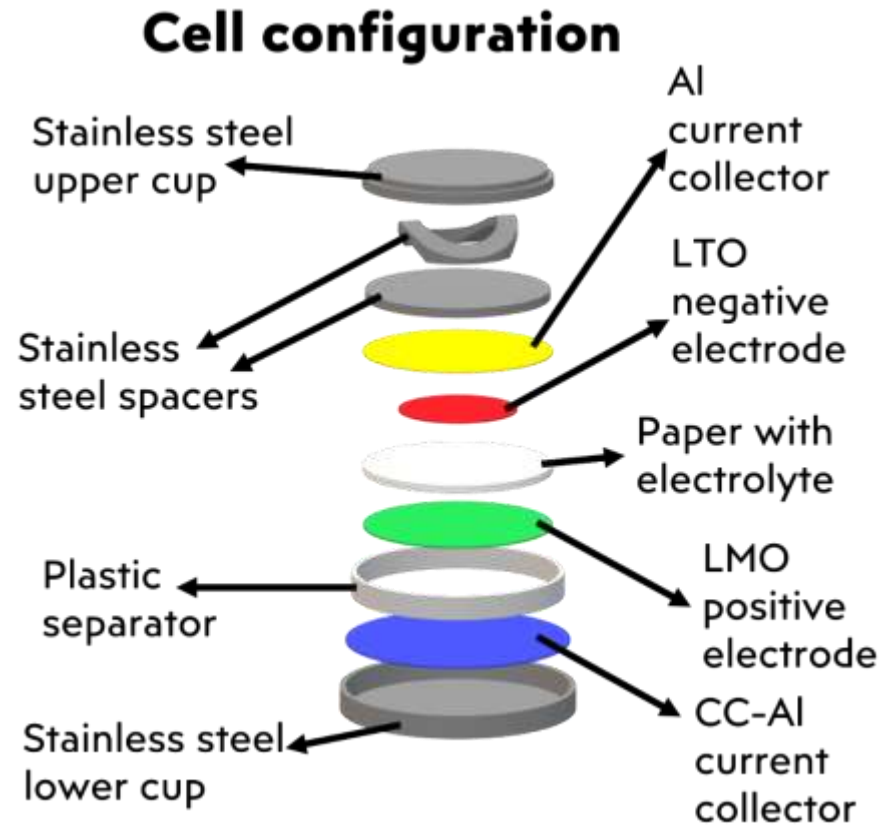
Working potential:  
4.2-4.5 V vs  $\text{Li}^+/\text{Li}$   
Theoretical capacity:  
 $148 \text{ mAh g}^{-1}$

Lithiation/de-lithiation profiles of LMO and LTO were studied via CV

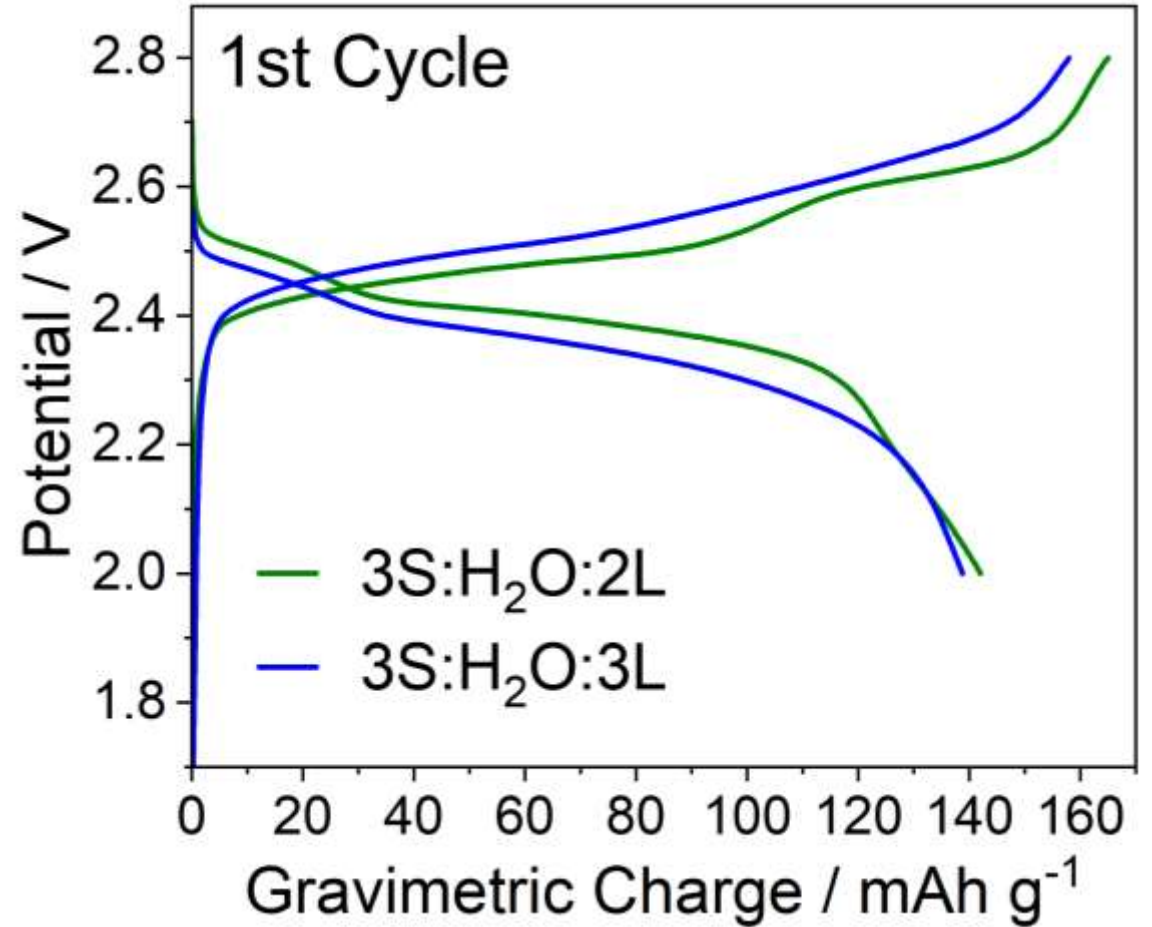


# LTO/LMO full cells cycling: 3S:H<sub>2</sub>O:2L and 3S:H<sub>2</sub>O:3L

GCPL measurements were done in R2032 coin cells at room temperature (30°C)



LTO and LMO electrode mas loading was 5.2 and 6.7 mg cm<sup>-2</sup>



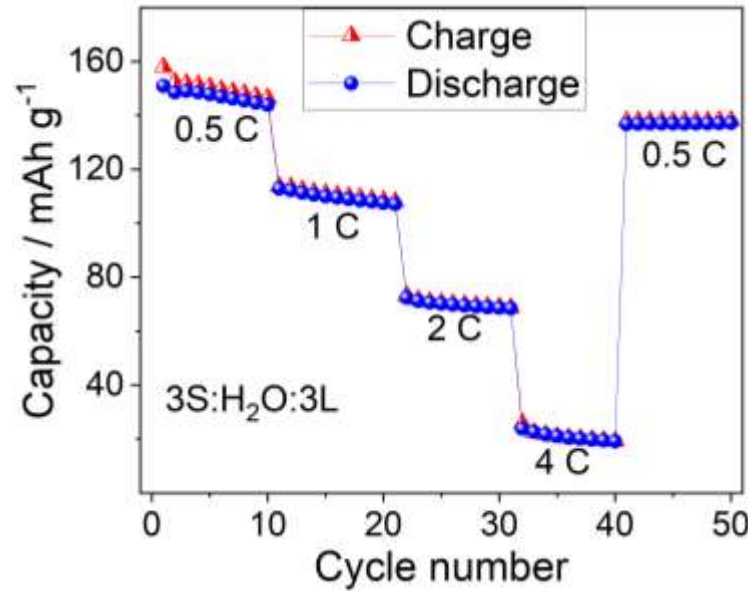
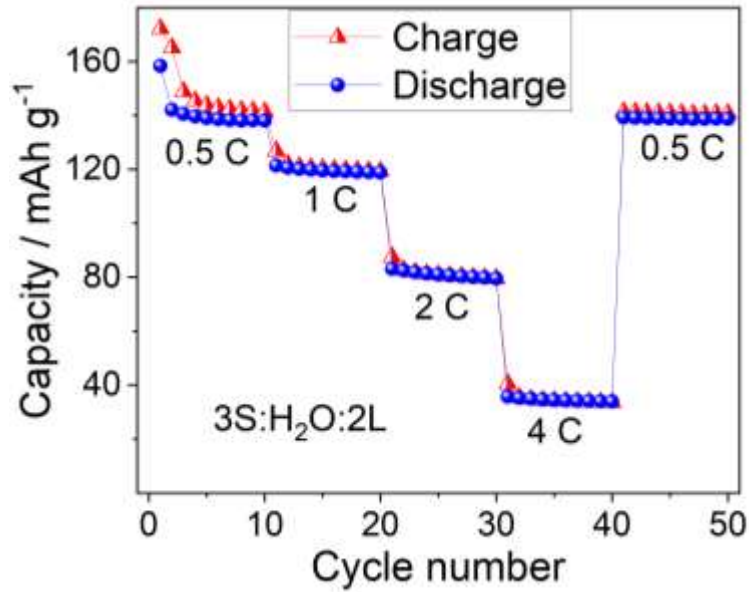
Coulombic efficiency of the first cycle:

- 86% for 3L:H<sub>2</sub>O:2L
- 88% for 3L:H<sub>2</sub>O:3L



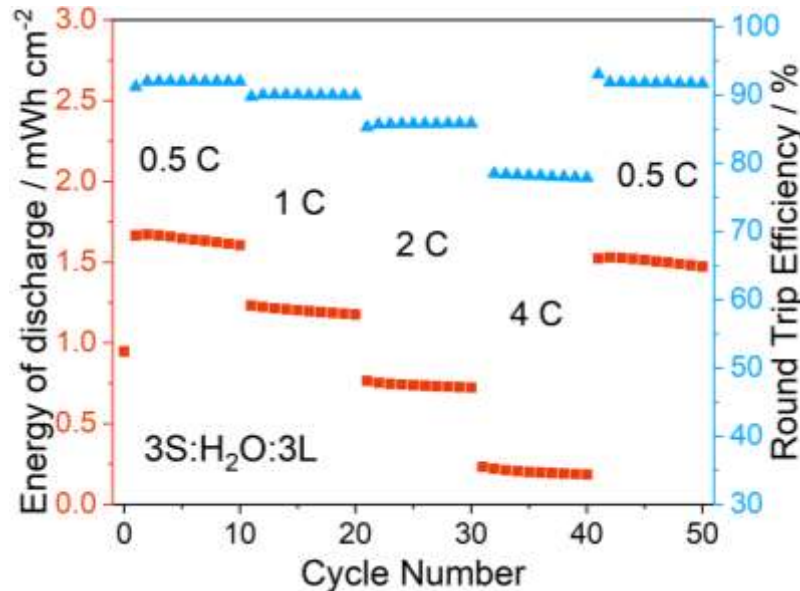
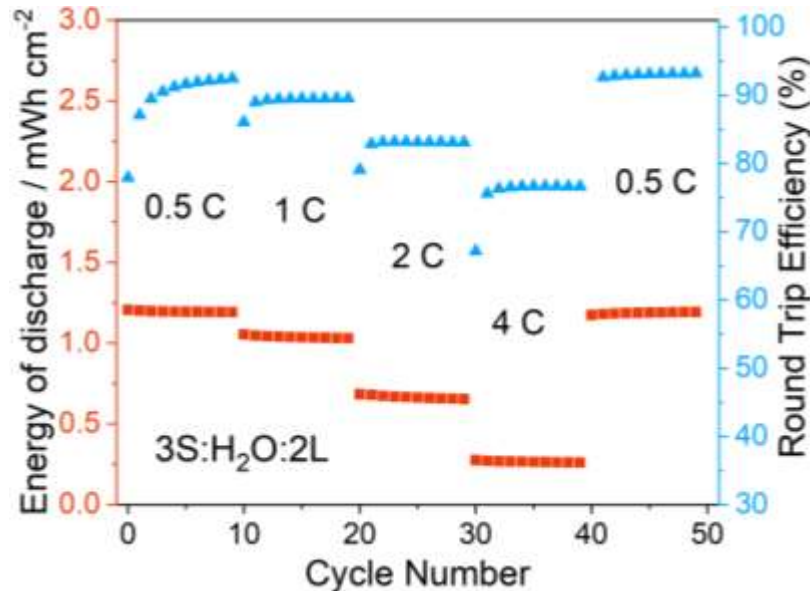


# LTO/LMO full cells cycling: rate performance



Normalizations over the limiting electrode (LTO)

3S:H<sub>2</sub>O:2L reach higher capacity than 3S:H<sub>2</sub>O:3L at the higher currents. It is maybe due to the differences in conductivity.

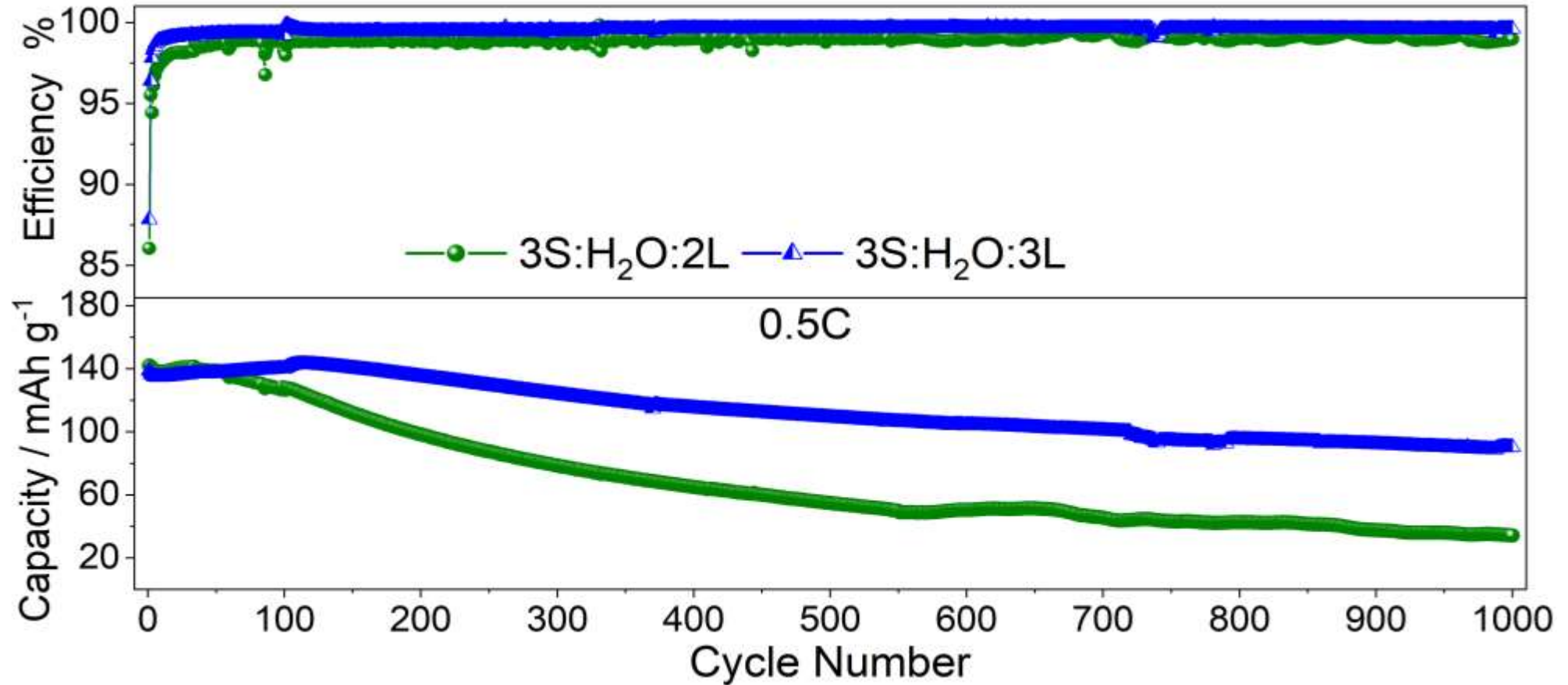


Performances are restored after high current cycling

Round trip energy efficiencies higher than 90% at 0.5C for the 3S:H<sub>2</sub>O:2L and 3S:H<sub>2</sub>O:3L



# LTO/LMO full cells cycling: long-lasting performance

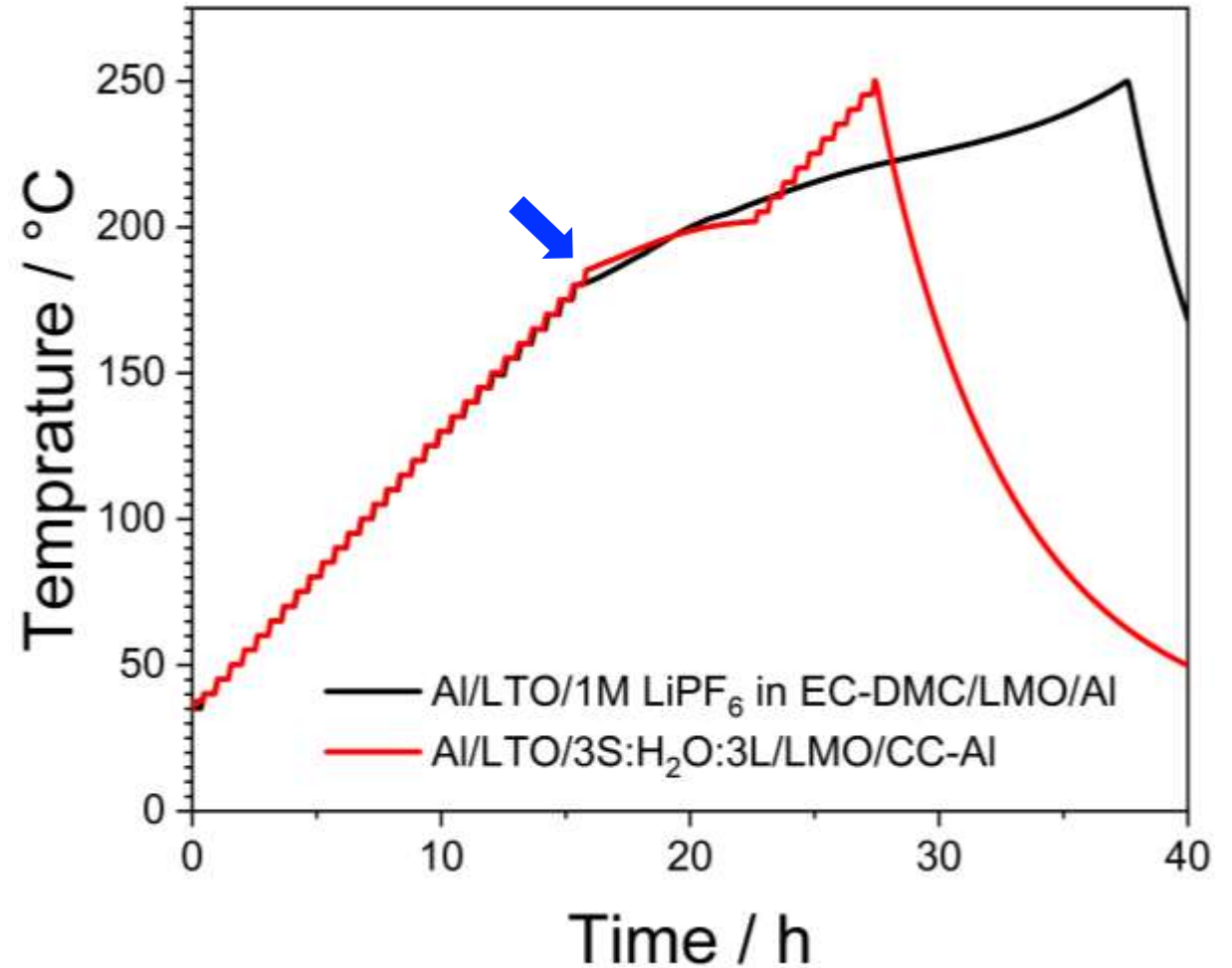
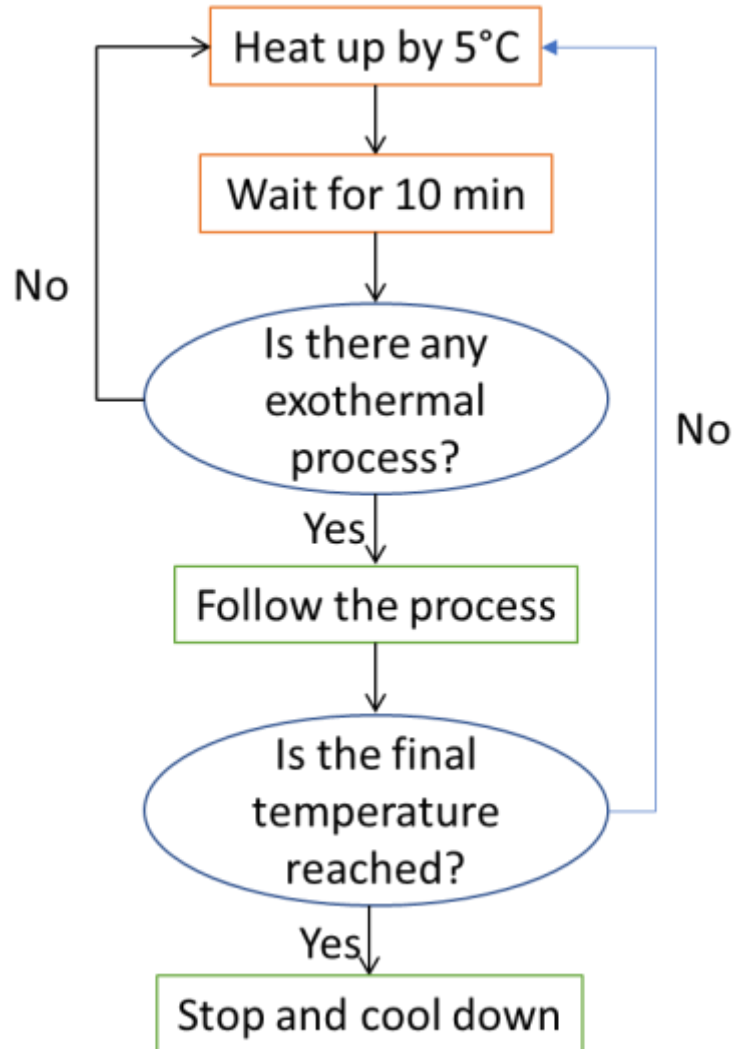


C rate	Electrolyte	Starting charge / mAh g <sup>-1</sup>	Final charge / mAh g <sup>-1</sup>	Mean efficiency	Charge ratention
<b>0.5 C</b> (1000 cycles)	3S:H <sub>2</sub> O:2L	142	34	98.9%	23.9%
	3S:H <sub>2</sub> O:3L	139	90	99.5%	<b>64.7%</b>



# Accelerated Rate Calorimetry (ARC) tests

Procedure:



Commercial electrolyte: an exothermal process starts and never ends

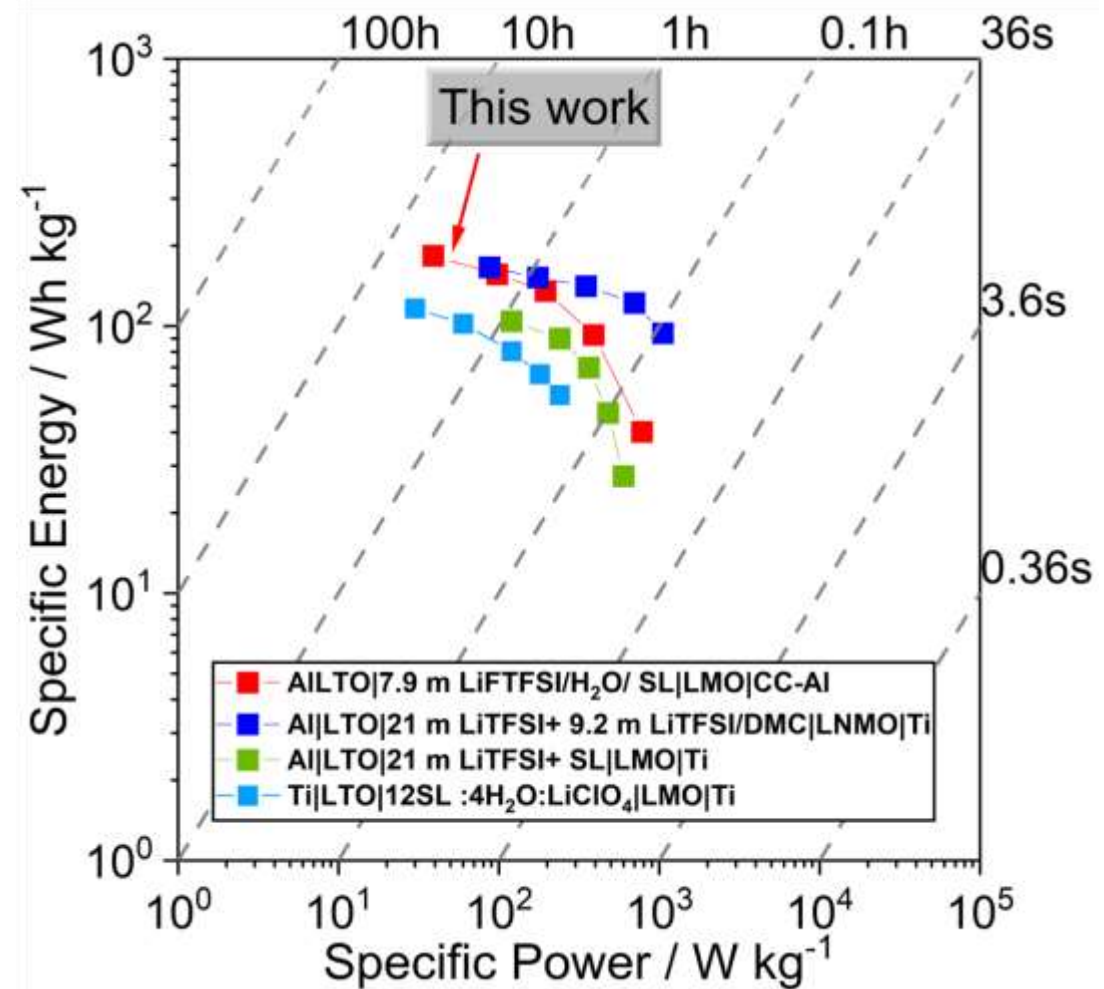
3S:H<sub>2</sub>O:3L : the same exothermal process ends spontaneously



# Conclusions

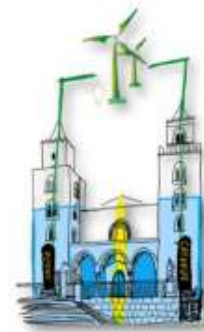
- We have developed novel hybrid organic/aqueous electrolyte with ESW above 3 V using sulfolane as an organic co-solvent
- Physicochemical and electrochemical characterization was done
- The solvation structure with unique coordination structures such SSIPs, CIPs and AGGs was deeply studied via Raman spectroscopy
- The hybrid electrolyte enables a full aqueous LTO/LMO cell with an average voltage of 2.4 V and specific energy of  $156 \text{ Wh kg}^{-1}$
- A viable choice for future generation non-flammable, eco-friendly, economic, and highly safe aqueous batteries

Ragone Plot



# THANK YOU FOR YOUR ATTENTION

Special thank to: Dr.  
Shahid Khalid and prof.  
Ruffo's group



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